

SAFETY DATA SHEET

according to GB/T 16483 and GB/T 17519

DOW CORNING TORAY SE 4486

DOW CORNING

Version 1.5 Revision Date: 2016/03/01 SDS Number: 981941-00006 Date of last issue: 2015/10/13
Date of first issue: 2015/01/08

1. PRODUCT AND COMPANY IDENTIFICATION

Product name : DOW CORNING TORAY SE 4486
Product code : 00000000002490595, 00000000002490595
Chemical nature : Silicone
Sealant

Manufacturer or supplier's details

Company : Dow Corning (Zhangjiagang) Holding Company Limited
Address : **18 Beihai Road, Yangtze River International Chemical Industry Park, Zhangjiagang, Jiangsu Province, P.R.C., Postal Code: 215634**
Telephone : 400 880 7110
Emergency telephone number : **(86 512) 56732049**
E-mail address : **China.info@dowcorning.com**

Recommended use of the chemical and restrictions on use

Recommended use : Adhesive, binding agents

2. HAZARDS IDENTIFICATION

Emergency Overview

Appearance	: viscous liquid
Colour	: white
Odour	: slight

Combustible liquid.

GHS Classification

Flammable liquids : Category 4

GHS label elements

Hazard pictograms : None
Signal word : Warning
Hazard statements : H227 Combustible liquid.
Precautionary statements : **Prevention:**
P210 Keep away from heat/sparks/open flames/hot surfaces.
No smoking.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves/ protective clothing/ eye protec-

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tion/ face protection.

Storage:

P403 + P235 Store in a well-ventilated place. Keep cool.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Physical and chemical hazards

Combustible liquid.

Health hazards

Not classified based on available information.

Environmental hazards

Not classified based on available information.

Other hazards which do not result in classification

Vapours may form explosive mixture with air.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Concentration (% w/w)
Methyltrimethoxysilane treated aluminum oxide	Not Assigned	>= 70 - < 90
Methyltrimethoxysilane	1185-55-3	>= 0.1 - < 1

4. FIRST AID MEASURES

- If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.
- In case of skin contact : Wash with water and soap as a precaution.
Get medical attention if symptoms occur.
- In case of eye contact : Flush eyes with water as a precaution.
Get medical attention if irritation develops and persists.
- If swallowed : If swallowed, DO NOT induce vomiting.
Get medical attention if symptoms occur.
Rinse mouth thoroughly with water.
- Most important symptoms and effects, both acute and delayed : None known.
- Protection of first-aiders : No special precautions are necessary for first aid responders.
- Notes to physician : Treat symptomatically and supportively.

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5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Water spray
Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical
- Unsuitable extinguishing media : High volume water jet
- Specific hazards during fire-fighting : Do not use a solid water stream as it may scatter and spread fire.
Flash back possible over considerable distance.
Vapours may form explosive mixtures with air.
Exposure to combustion products may be a hazard to health.
- Hazardous combustion products : Carbon oxides
Silicon oxides
Metal oxides
Formaldehyde
- Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Use water spray to cool unopened containers.
Remove undamaged containers from fire area if it is safe to do so.
Evacuate area.
- Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.
Use personal protective equipment.

6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Remove all sources of ignition.
Follow safe handling advice and personal protective equipment recommendations.
- Environmental precautions : Discharge into the environment must be avoided.
Prevent further leakage or spillage if safe to do so.
Prevent spreading over a wide area (e.g. by containment or oil barriers).
Retain and dispose of contaminated wash water.
Local authorities should be advised if significant spillages cannot be contained.
- Methods and materials for containment and cleaning up : Non-sparking tools should be used.
Soak up with inert absorbent material.
Suppress (knock down) gases/vapours/mists with a water spray jet.
For large spills, provide dyking or other appropriate containment to keep material from spreading. If dyked material can be pumped, store recovered material in appropriate container.
Clean up remaining materials from spill with suitable absor-

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bent.

Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.

Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

7. HANDLING AND STORAGE

Handling

- Technical measures : See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.
- Local/Total ventilation : Use with local exhaust ventilation.
- Advice on safe handling : Avoid prolonged or repeated contact with skin. Handle in accordance with good industrial hygiene and safety practice. Keep container tightly closed. Keep away from heat and sources of ignition. Take precautionary measures against static discharges. Take care to prevent spills, waste and minimize release to the environment.
- Avoidance of contact : Oxidizing agents

Storage

- Conditions for safe storage : Keep in properly labelled containers. Keep tightly closed. Keep in a cool, well-ventilated place. Store in accordance with the particular national regulations. Keep away from heat and sources of ignition.
- Materials to avoid : Do not store with the following product types: Strong oxidizing agents
- Packaging material : Unsuitable material: None known.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Methyltrimethoxysilane treated aluminum oxide	Not Assigned	PC-TWA (Total dust)	4 mg/m ³	GBZ 2.1-2007
		TWA (Respirable fraction)	1 mg/m ³ (Aluminium)	ACGIH
Methyltrimethoxysilane	1185-55-3	TWA	7.5 ppm	DCC OEL

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Engineering measures : Processing may form hazardous compounds (see section 10).
Ensure adequate ventilation, especially in confined areas.
Minimize workplace exposure concentrations.

Personal protective equipment

Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines.

Filter type : Particulates type

Eye/face protection : Wear the following personal protective equipment:
Safety glasses

Skin and body protection : Select appropriate protective clothing based on chemical resistance data and an assessment of the local exposure potential.
Wear the following personal protective equipment:
Flame retardant antistatic protective clothing.
Skin contact must be avoided by using impervious protective clothing (gloves, aprons, boots, etc).

Hand protection

Remarks : Choose gloves to protect hands against chemicals depending on the concentration and quantity of the hazardous substance and specific to place of work. Take note that the product is flammable, which may impact the selection of hand protection. Wash hands before breaks and at the end of workday.

Hygiene measures : Ensure that eye flushing systems and safety showers are located close to the working place.
When using do not eat, drink or smoke.
Wash contaminated clothing before re-use.
These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may require added precautions.
For further information regarding the use of silicones / organic oils in consumer aerosol applications, please refer to the guidance document regarding the use of these type of materials in consumer aerosol applications that has been developed by the silicone industry (www.SEHSC.com) or contact the Dow Corning customer service group.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : viscous liquid

Colour : white

Odour : slight

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Odour Threshold : No data available

pH : No data available

Melting point/freezing point : No data available

Initial boiling point and boiling range : > 100 °C

Flash point : 74 °C
Method: Seta closed cup

Evaporation rate : No data available

Flammability (solid, gas) : Not applicable

Upper explosion limit : No data available

Lower explosion limit : No data available

Vapour pressure : No data available

Relative vapour density : No data available

Relative density : 2.57

Solubility(ies)
Water solubility : No data available

Partition coefficient: n-octanol/water : No data available

Auto-ignition temperature : No data available

Decomposition temperature : No data available

Viscosity
Viscosity, dynamic : 250 Poise

Explosive properties : Not explosive

Oxidizing properties : The substance or mixture is not classified as oxidizing.

Molecular weight : No data available

10. STABILITY AND REACTIVITY

Reactivity : Not classified as a reactivity hazard.

Chemical stability : Stable under normal conditions.

Possibility of hazardous reactions : Combustible liquid.
Vapours may form explosive mixture with air.
Use at elevated temperatures may form highly hazardous

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compounds.
Can react with strong oxidizing agents.
Methyl alcohol is formed upon contact with water or humid air.
When heated to temperatures above 150 °C (300 °F) in the presence of air, product can form formaldehyde vapours.
Safe handling conditions may be maintained by keeping vapour concentrations within the occupational exposure limit for formaldehyde.
Hazardous decomposition products will be formed at elevated temperatures.

Conditions to avoid : Heat, flames and sparks.

Incompatible materials : Oxidizing agents

Hazardous decomposition products

Thermal decomposition : Formaldehyde

11. TOXICOLOGICAL INFORMATION

Exposure routes : Inhalation
Skin contact
Ingestion
Eye contact

Acute toxicity

Not classified based on available information.

Components:

Methyltrimethoxysilane:

Acute oral toxicity : LD50 (Rat): 12.3 ml/kg
Assessment: The substance or mixture has no acute oral toxicity
Remarks: Information taken from reference works and the literature.

Acute inhalation toxicity : LC50 (Rat): > 42.1 mg/l
Exposure time: 6 h
Test atmosphere: vapour
Assessment: The substance or mixture has no acute inhalation toxicity
Remarks: Based on test data

Acute dermal toxicity : LD50 (Rabbit): > 9,500 mg/kg
Assessment: The substance or mixture has no acute dermal toxicity
Remarks: Based on test data

Skin corrosion/irritation

Not classified based on available information.

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Components:

Methyltrimethoxysilane:

Species: Rabbit
Result: No skin irritation
Remarks: Based on test data

Serious eye damage/eye irritation

Not classified based on available information.

Components:

Methyltrimethoxysilane:

Species: Rabbit
Result: No eye irritation
Remarks: Based on test data

Respiratory or skin sensitisation

Skin sensitisation

Not classified based on available information.

Respiratory sensitisation

Not classified based on available information.

Components:

Methyltrimethoxysilane:

Assessment: Probability or evidence of low to moderate skin sensitisation rate in humans

Test Type: Buehler Test
Species: Guinea pig
Remarks: Based on test data

Germ cell mutagenicity

Not classified based on available information.

Components:

Methyltrimethoxysilane:

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)
Result: negative
Remarks: Based on test data

: Test Type: Mutagenicity (in vitro mammalian cytogenetic test)
Result: positive
Remarks: Based on test data

: Test Type: Chromosome aberration test in vitro
Result: positive
Remarks: Based on test data

Genotoxicity in vivo : Test Type: Mammalian erythrocyte micronucleus test (in vivo
cytogenetic assay)
Species: Mouse

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Application Route: Ingestion
Result: negative
Remarks: Based on test data

Germ cell mutagenicity - Assessment : Animal testing did not show any mutagenic effects.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

Components:

Methyltrimethoxysilane:

Effects on fertility : Test Type: Combined repeated dose toxicity study with the reproduction/developmental toxicity screening test
Species: Rat, male and female
Application Route: Ingestion
Symptoms: No effects on fertility
Remarks: Based on test data

Effects on foetal development : Test Type: Combined repeated dose toxicity study with the reproduction/developmental toxicity screening test
Species: Rat, male and female
Application Route: Ingestion
Symptoms: No effects on foetal development
Remarks: Based on test data

Reproductive toxicity - Assessment : No evidence of adverse effects on sexual function and fertility, or on development, based on animal experiments.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Components:

Methyltrimethoxysilane:

Exposure routes: inhalation (vapour)
Assessment: No significant health effects observed in animals at concentrations of 1 mg/l/6h/d or less.

Exposure routes: Ingestion
Assessment: No significant health effects observed in animals at concentrations of 100 mg/kg bw or less.

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Repeated dose toxicity

Components:

Methyltrimethoxysilane:

Species: Rat
Application Route: inhalation (vapour)
Remarks: Based on test data

Species: Rat
Application Route: Ingestion
Remarks: Based on test data

Aspiration toxicity

Not classified based on available information.

Product:

No aspiration toxicity classification

12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Methyltrimethoxysilane:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): > 100 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia sp.): > 100 mg/l
Exposure time: 48 h
Method: OECD Test Guideline 202

Toxicity to algae : ErC50 (Pseudokirchneriella subcapitata (green algae)): > 3.6 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201
Remarks: No toxicity at the limit of solubility

EC10 (Pseudokirchneriella subcapitata (green algae)): > 3.6 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201
Remarks: No toxicity at the limit of solubility

Toxicity to bacteria : EC50: > 100 mg/l
Method: OECD Test Guideline 209

Persistence and degradability

Components:

Methyltrimethoxysilane:

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Stability in water : Degradation half life: 2.2 h pH: 7

Bioaccumulative potential

Components:

Methyltrimethoxysilane:

Partition coefficient: n-octanol/water : log Pow: -2.36

Mobility in soil

No data available

Other adverse effects

No data available

13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Dispose of in accordance with local regulations.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.
Empty containers retain residue and can be dangerous.
Do not pressurize, cut, weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks, or other sources of ignition. They may explode and cause injury and/or death.
If not otherwise specified: Dispose of as unused product.

14. TRANSPORT INFORMATION

International Regulation

UNRTDG

Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

GB 6944/12268

Not regulated as a dangerous good

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15. REGULATORY INFORMATION

National regulatory information

Law on the Prevention and Control of Occupational Diseases

The components of this product are reported in the following inventories:

NZIoC	:	All ingredients listed or exempt.
REACH	:	All ingredients (pre-)registered or exempt.
IECSC	:	All ingredients listed or exempt.
ENCS/ISHL	:	All components are listed on ENCS/ISHL or exempted from inventory listing.
PICCS	:	All ingredients listed or exempt.
DSL	:	This product contains one or more substances which are not on the Canadian Domestic Substances List (DSL). Import of this product into Canada has volume limitations. For volume limits please consult Dow Corning Regulatory Compliance.
TSCA	:	All chemical substances in this material are included on or exempted from listing on the TSCA Inventory of Chemical Substances.
AICS	:	One or more ingredients are not listed or exempt.
KECI	:	All ingredients listed, exempt or notified.
TCSI	:	All ingredients listed or exempt.

16. OTHER INFORMATION

Further information

Sources of key data used to compile the Safety Data Sheet : Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>

Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

Date format : yyyy/mm/dd

Full text of other abbreviations

ACGIH	:	USA. ACGIH Threshold Limit Values (TLV)
DCC OEL	:	Dow Corning Guide
GBZ 2.1-2007	:	Occupational exposure limits for hazardous agents in the workplace - Chemical hazardous agents.
ACGIH / TWA	:	8-hour, time-weighted average

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DCC OEL / TWA : Time weighted average
GBZ 2.1-2007 / PC-TWA : Permissible concentration - time weighted average

AICS - Australian Inventory of Chemical Substances; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; CPR - Controlled Products Regulations; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

CN / EN

Thermal Interface - Wet Dispensed

Dow Corning[®] SE4486 Thermally Conductive Adhesive

COMPOSITION

- 1-part
- Polydimethylsiloxane adhesive

TYPICAL PROPERTIES

Specification Writers: These values are not intended for use in preparing specifications. Please contact your local Dow Corning sales office or your Global Dow Corning Connection before writing specifications on this product.

Property	Unit	Value
Viscosity	cP	20000
	mPa-sec	20000
	Pa-sec	20
Tack-Free Time at 25°C	minutes	4
Specific Gravity (Cured)	-	2.59
Durometer Shore A (JIS)	-	80
Tensile Strength	psi	595
	MPa	4.1
	kg/cm ²	42
Elongation	%	45
Unprimed Adhesion - Lap Shear (Glass)	psi	350
	MPa	2.4
	N/cm ²	243
Dielectric Strength	volts/mil	500
	kV/mm	20
Dielectric Constant at 1 MHz	-	4.8
Volume Resistivity	ohm*cm	2E+14
Dissipation Factor at 1 MHz	-	3E-03
Thermal Conductivity	btu/hr ft degF	0.919
	W/mK	1.59
Content of Low Molecular Weight (D4-D10)	wt%	0.001

DESCRIPTION

One-part RTV-cure thermally conductive materials cure with moisture exposure to produce durable, relatively low-stress elastomer with a noncorrosive by-product. Long-term, reliable protection of sensitive circuits and components is important in many of today's delicate and demanding electronic applications. With the increase in processing power and the trend toward smaller, more compact electronic modules, the need for thermal management is growing. Thermally conductive silicones function as heat transfer media, durable dielectric insulation, barriers against environmental contaminants and as stress-relieving shock and vibration absorbers over a wide temperature and humidity range. In addition to sustaining their physical and electrical properties over a broad range of operating conditions, silicones are resistant to ozone and ultraviolet degradation and have good chemical stability. Good heat transfer is dependent on a good interface between the heat producing device and the heat transfer media. Silicones have a low surface tension that enables them to wet most surfaces, which can lower the thermal contact resistance between the substrate and the material.

SUBSTRATE TESTING

To ensure maximum bond strength for adhesives on a particular substrate, 100 percent cohesive failure of the adhesive in a lap shear or similar adhesive strength test is needed. This ensures compatibility of the adhesive with the substrate being considered. Also, this test can be used to determine minimum cure time or to detect the presence of surface contaminants such as mold release agents, oils, greases and oxide films.

PROCESSING/CURING

The one-part moisture-cure adhesives are generally cured at room temperature and in a range of 0 to 80 percent relative humidity. Greater than 90 percent of their full physical

properties should be attained within 4 to 7 hours depending on the product chosen. These materials are not typically used for highly confined or deep section cures. Materials will generally cure about 0.5 inch (6.35 mm) per 7 days.

ADHESION

Dow Corning silicone adhesives are specially formulated to provide unprimed adhesion to many reactive metals, ceramics and glass, as well as to selected laminates, resins and plastics. However, good adhesion cannot be expected on non-reactive metal substrates or non-reactive plastic surfaces such as Teflon[®], polyethylene or polypropylene. Special surface treatments such as chemical etching or plasma treatment can sometimes provide a reactive surface and promote adhesion to these types of substrates. Dow Corning[®] brand primers can be used to increase the chemical activity on difficult substrates. For best results, the primer should be applied in a very thin, uniform coating and then wiped off after application. After application, primers should be thoroughly air dried prior to application of the silicone elastomer. Alternatively, use a low-viscosity primerless adhesive to pot your components. Poor adhesion can be experienced on plastic or rubber substrates that are highly plasticized, since the mobile plasticizers act as release agents. Small-scale laboratory evaluation of all substrates is recommended before production trials are made. In general, increasing the cure temperature and/or cure time will improve the ultimate adhesion.

USEFUL TEMPERATURE RANGES

For most uses, silicone adhesives should be operational over a temperature range of -45 to 200°C (-49 to 392 °F) for long periods of time. However, at both the low and high temperature ends of the spectrum, behavior of the materials and performance in particular applications can become more complex and

require additional considerations. For low-temperature performance, thermal cycling to conditions such as -55°C (-67°F) may be possible for most products, but performance should be verified for your parts or assemblies. Factors that may influence performance are configuration and stress sensitivity of components, cooling rates and hold times, and prior temperature history. At the high-temperature end, the durability of the cured silicones is time and temperature dependent. As expected, the higher the temperature, the shorter the time the material will remain useable.

SOLVENT EXPOSURE

Although highly filled silicones such as those discussed in this data sheet are generally more resistant to solvent or fuel exposure, standard silicones are intended only to survive splash or intermittent exposures. Testing should be done to confirm performance of the adhesives in the application and under the specified environmental conditions.

USABLE LIFE AND STORAGE

Shelf life is indicated by the "Use By" date found on the product label. For best results, Dow Corning thermally conductive materials should be stored at or below the maximum specified storage temperature. Special precautions must be taken to prevent moisture from contacting these materials. Containers should be kept tightly closed and head or air space minimized. Partially filled containers should be purged with dry air or other gases, such as nitrogen. Any special storage and handling instructions will be printed on the product containers.

**HANDLING
PRECAUTIONS
PRODUCT SAFETY
INFORMATION REQUIRED
FOR SAFE USE IS NOT
INCLUDED IN THIS
DOCUMENT. BEFORE
HANDLING, READ PRODUCT**

AND MATERIAL SAFETY DATA SHEETS AND CONTAINER LABELS FOR SAFE USE, PHYSICAL AND HEALTH HAZARD INFORMATION. THE MATERIAL SAFETY DATA SHEET IS AVAILABLE ON THE DOW CORNING WEBSITE AT WWW.DOWCORNING.COM, OR FROM YOUR DOW CORNING REPRESENTATIVE, OR BY CALLING YOUR GLOBAL DOW CORNING CONNECTION.

HEALTH AND ENVIRONMENTAL INFORMATION

To support Customers in their product safety needs, Dow Corning has an extensive Product Stewardship organization and a team of Product Safety and Regulatory Compliance (PS&RC) specialists available in each area. For further information, please see our website, www.dowcorning.com or consult your local Dow Corning representative.

LIMITATIONS

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